

PALFINGER TAIL LIFTS

ASSEMBLY INSTRUCTIONS

**TAIL LIFTS
STANDARD**



Assembly instructions

for
PALFINGER Tail Lifts
Tail Lift Standard

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1 About these instructions

These assembly instructions contain important information to ensure that the **PALFINGER Tail Lifts** tail lift is safely and properly installed.

- ▶ Read these assembly instructions all the way through, particularly the chapter "Important safety information" on page 8, before attaching the tail lift.
- ▶ Observe all the generally applicable statutory and other binding European and national regulations on accident prevention, handling hazardous substances and on environmental protection.

1.1 Abbreviations used

A list of the abbreviations and symbols used in these assembly instructions is provided below.

Abbreviation/ symbol	Meaning
ETMA	European Taillift Manufacturer Association
GGVS	Hazardous goods ordinance road

1.2 Enclosed documents

In addition to this assembly manual, you will receive additional documents with your **PALFINGER Tail Lifts** tail lift. They form part of these assembly instructions and should be observed.

- ▶ Observed all documents enclosed with your ordered **PALFINGER Tail Lifts** tail lift.
- ▶ In addition, you should also observe the operating instructions for the **PALFINGER Tail Lifts** tail lift and all documents from the vehicle manufacturer.

The following documents are enclosed with the assembly instructions for the **PALFINGER Tail Lifts** tail lift:

- Operating instructions
- Test book
- Assembly instructions (short form)
- Underrun protection unit certificate
- Small and large test plate
- ETMA adhesive decal

- Brief operating instructions
- Type plate
- Attachment report (attachment diagram)
- General installation drawing

2 Important safety information

The **PALFINGER Tail Lifts** tail lift has been built according to the state-of-the-art and to recognised safety engineering rules. Nevertheless there is a danger of personal injury and material damage if you do not comply with the instructions in this chapter and in this operating manual.

- ▶ Read this operating manual thoroughly all the way through, before mounting the **PALFINGER Tail Lifts** tail lift.
- ▶ Keep the assembly instructions at hand in a good condition so that they are always legible. Make sure that they are available to all responsible fitters at all times.
- ▶ Always ensure that these assembly instructions and the supplied documents are always passed on along with the **PALFINGER Tail Lifts** tail lift to third parties.

2.1 Personnel qualifications


The assembly and commissioning of the **PALFINGER Tail Lifts** tail lift require systematic knowledge of mechanical, electrical, hydraulic and pneumatic systems as well as familiarity with the associated specialist terms. Consequently to ensure operational safety these activities may only be executed by trained and authorised specialists, who have been instructed in safety engineering aspects, or by an instructed person working under the supervision of a specialist.

A specialist is a person who, due to his specialised training, knowledge, and experience, as well as knowledge of the applicable regulations and guidelines, can evaluate the tasks assigned to him, recognise possible dangers, and implement suitable safety measures. A specialist must comply with the applicable technical rules.

2.2 Warning notices in these assembly instructions

In these assembly instructions safety instructions precede a procedure which incurs risks of personal injury or material damage.

Warnings are structured as follows:

 SIGNAL WORD
Description of type and source of the danger Description of consequences of non-observance ► Description of measures for avoiding danger

The **warning triangle** indicates a risk of fatal or severe injuries.




The **signal word** indicates the severity of the danger.

The paragraph "**Type and source of hazard**" describes the nature and source of the danger.

The paragraph "**Consequences**" describes possible consequences of ignoring the warning.

The "**Avoidance of hazard**" paragraphs indicate how to avoid the danger. It is essential that the measures to avert danger are complied with.

The signal words have the following meanings:

Signal word	Application
 DANGER!	Indicates a danger that will certainly result in death or severe injury if you fail to avoid it.
 WARNING!	Indicates a danger that may result in death or severe injury if you fail to avoid it.
 CAUTION!	Indicates a danger that may result in minor to medium severe injuries if you fail to avoid it.
ATTENTION!	Indicates possible material damage. The environment, equipment or the PALFINGER Tail Lifts tail lift may be damaged if you fail to avoid this danger.
NOTE	If you do not observe this information, the assembly process may be adversely affected.

2.3 You must take these points into account during assembly

2.3.1 General instructions

- Observe these assembly instructions and in particular all the safety instructions.
- Structural modifications may only be performed by **PALFINGER Tail Lifts** contract workshops. Your nearest contract workshop and other contact information can be found in the workshop directory.
- Only use **PALFINGER Tail Lifts** original parts during assembly work.
- Observe all applicable accident prevention regulations.
- Observe the vehicle manufacturer's attachment guidelines.
- Observe the respectively applicable general assembly diagram from **PALFINGER Tail Lifts**.
- Observe the respectively applicable general attachment report (attachment diagram) from **PALFINGER Tail Lifts**.
- Make sure that any welding work is only performed by certified welders. It is essential to comply with the vehicle maker's specifications as well as the applicable standards and regulations for welding work.

2.3.2 Before starting assembly

- Before starting assembly, read the safety instructions in the operating manual, especially the chapter "Care and maintenance".
- Observe the vehicle manufacturer's attachment guidelines.
- Observe the additional installation instructions that were included with the respective components (e. g. camera system).
- Place the vehicle on a level and firm surface for assembly and align the vehicle so it is also level.
- If the vehicle has air suspension, deactivate this.
- Remove the battery terminals and ABS plugs before assembly.

2.3.3 During assembly

- When connecting the hydraulic parts, ensure that the connections are clean and that no contamination can get into the hydraulic circuit.
- Make sure that the **PALFINGER Tail Lifts** tail lift and its moving parts, the coupling, the brake system, the oil lines, the pneumatic lines and the cabling of the vehicle are not damaged.
- Do not apply any overpressure to the functions lift/lower, open/close, retract or extend before the assembly is entirely completed.

2.3.4 During initial commissioning

- Only operate the tail lift with its body. If you operate the tail lift without its body, there is a risk that the lifting cylinders will fall out if the lifting height is too high, resulting in personal injury and material damage.
- During initial commissioning of the **PALFINGER Tail Lifts** tail lift, check whether all safety and warning features are available and functional.
 - Warning strips
 - Warning lights
 - Roll bar
- Lubricate all bearings and pins before initial commissioning.

3 Required tools and auxiliary equipment

To assemble your **PALFINGER Tail Lifts** tail lift you will need the following tools and auxiliary equipment:

Tools
Wrench size in mm: 6, 8, 10, 13, 32, 36, 41, 46, 50, 60, 65, 70
Set of Allen keys up to 24 mm
Torque wrench 25 up to 300 Nm
Socket wrench 4, 6
4x screw clamps
Peening tool
Hand-held electric drill
2-hand electric drill
Spiral drill up to 14 mm diameter
Crimping tool for cable lugs (16 mm ² , 25 mm ² , 35 mm ²)
Insulation stripper
Side cutter
TORX screwdrivers
Mallet
Impact wrenches size in mm: 46, 50, 60, 65
Locking pliers for external rings A2
Auxiliary equipment
Assembly aid (assembly device)
Stop bracket
Marker
Tape measure
Trolley jacks
Hot air dryer
1 set of punches
Battery terminal grease
Lubricant grease for bearing pins
Grease gun

4 List of models and scope of delivery

Below a list of standard version models of **PALFINGER Tail Lifts** tail lifts.

The following models are available:

MBB C 1000 S – C 3000 S

MBB C 1000 LD – C 2500 L

MBB C 1500 SZ – C 2500 LZ

MBB C 1500 SK – C 2500 SK

MBB C 750 SPLD SPRD –
C 1000 SPL SPR

MBB C 750 LD – C 1000 L

MBB C 1000 ML – C 1500 ML

MBB C 1000 ML PRO –
C 1500 ML PRO

MBB C 750 S

MBB C 750 LX

MBB C 750 SX

MBB C 500 LD – C 750 L

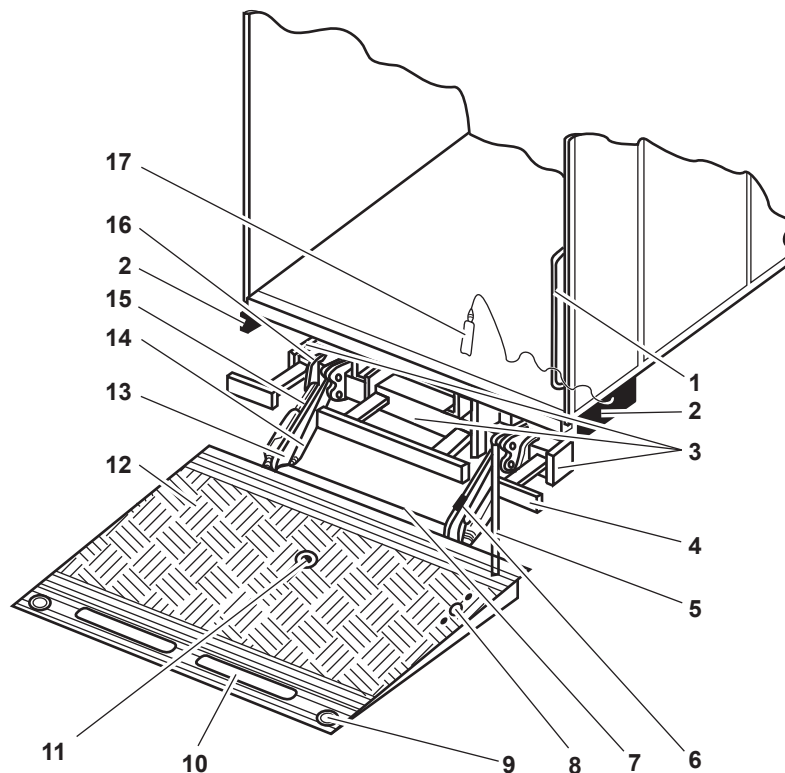
MBB C 750 SPL SPR

MBB C 1500 LX – C 2000 LX

MBB C 500 LG

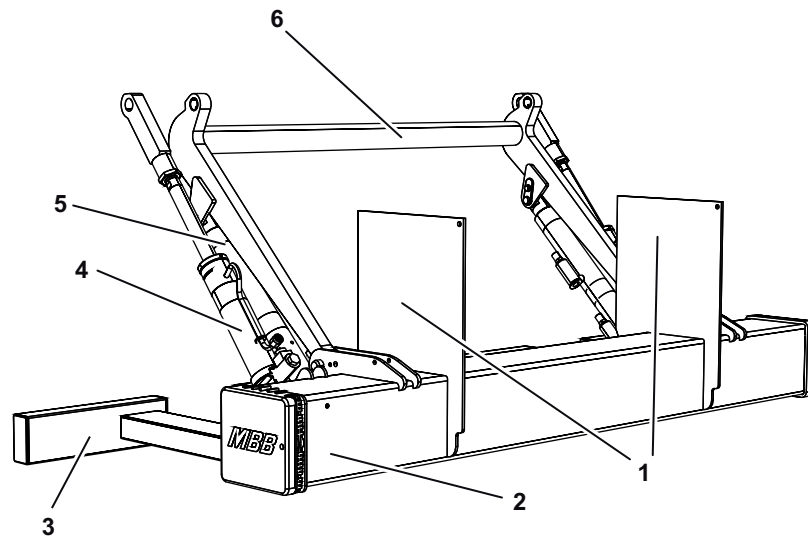
The following general drawings show the structure of the **PALFINGER Tail Lifts** tail lift and of the individual sub-assemblies.

4.1 Standard tail lift



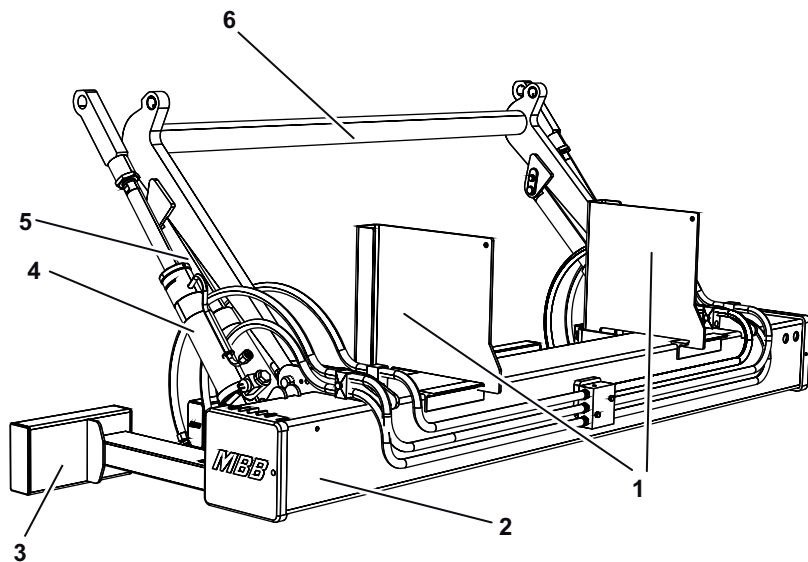
- | | |
|---|---|
| 1 Attachment grab handle (not included in scope of delivery) | 9 Warning lamps (option) |
| 2 Side control panel (option) | 10 Startup rail (roll bar, option) |
| 3 Hydraulic unit and controller | 11 Useful load centre of gravity |
| 4 Underride protection | 12 Platform |
| 5 Platform support rod (not included in scope of delivery) | 13 Torsion frame |
| 6 Tilt switch b13, tilt switch b15 | 14 Lift cylinder |
| 7 Tilt switch b16, tilt switch b15 | 15 Tilt cylinder |
| 8 Foot-operated switch (option) | 16 Stand tube |
| | 17 Manual cable switch (option) |

4.2 Tail lift with welded consoles and slide-in unit



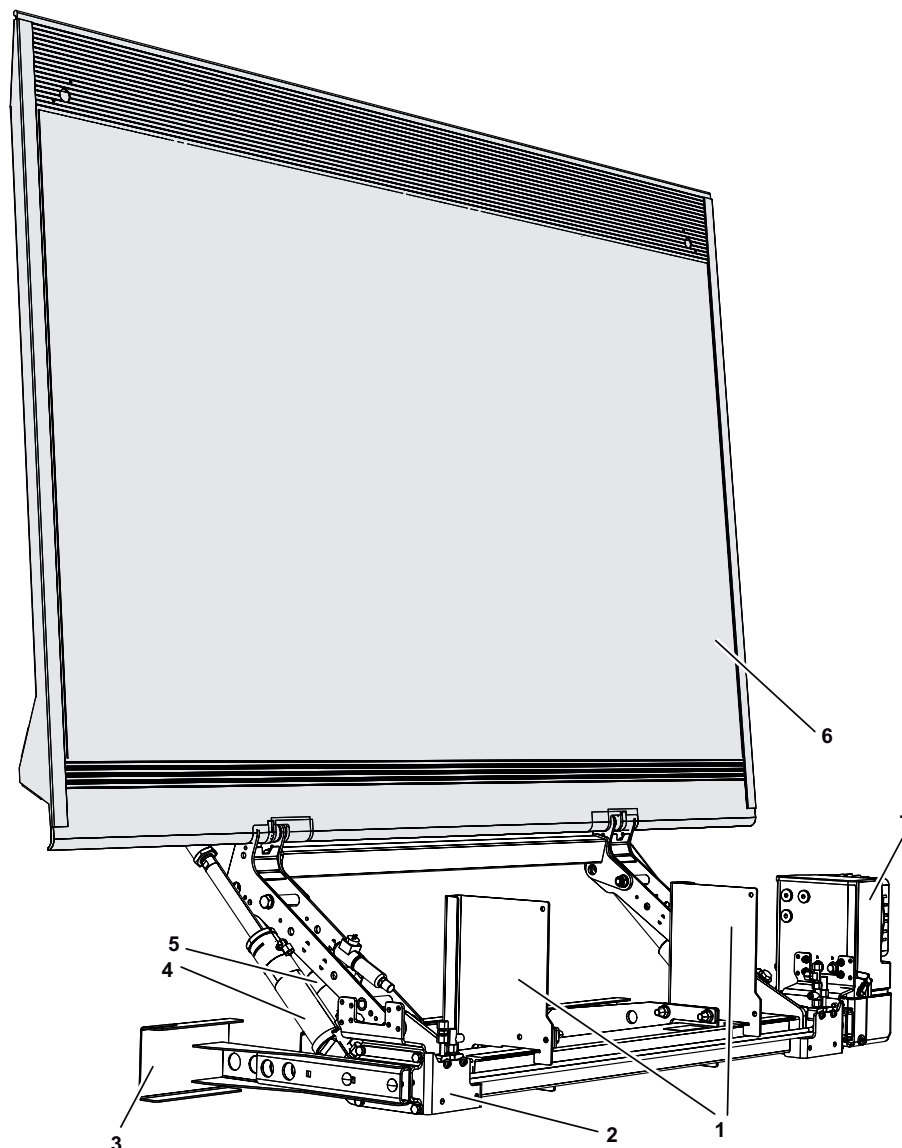
- | | |
|-------------------------|-----------------|
| 1 Welded console plates | 4 Tilt cylinder |
| 2 Hydraulic unit | 5 Lift cylinder |
| 3 Underride protection | 6 Lift rocker |

4.3 Tail lift with bolted consoles and slide-in unit



- | | |
|-------------------------|-----------------|
| 1 Bolted console plates | 4 Tilt cylinder |
| 2 Hydraulic unit | 5 Lift cylinder |
| 3 Underride protection | 6 Lift rocker |

4.4 Tail lift with platform and turning unit



- | | |
|-------------------------|-----------------|
| 1 Bolted console plates | 4 Tilt cylinder |
| 2 Hydraulic unit | 5 Lift cylinder |
| 3 Underride protection | 6 Platform |
| | 7 Turning unit |

4.5 Scope of delivery

The scope of delivery of your **PALFINGER Tail Lifts** tail lift is based by the model you ordered and any agreed special accessories.

5 Preparing for installation

This chapter contains basic information about what you need to remember when preparing to install your **PALFINGER Tail Lifts** tail lift. This information relates to the "standard" versions of all **PALFINGER Tail Lifts** tail lift models.

- ▶ First read this assembly manual through and then follow the instructions step-by-step.
- ▶ You should also observe the operating manual for your **PALFINGER Tail Lifts** tail lift and in particular all the safety instructions.
- ▶ Perform all the preparatory work properly and carefully.
- ▶ If in doubt or if you have any questions, please contact your **PALFINGER Tail Lifts** dealer before proceeding with work.

⚠ CAUTION

Incorrect installation can result in damage to the vehicle and the tail lift!

The vehicle and the tail lift may be damaged if you incorrectly install the tail lift.

- ▶ It is essential to comply with the vehicle maker's guidelines for mounting attachments
- ▶ It is especially important to comply with the tail lift's maximum permitted rated load and the axle spacing for the tail lift.

- ▶ Before starting installation, please check the following points:

- Is the delivered **PALFINGER Tail Lifts** tail lift consistent with your order and have all parts required for installation been correctly delivered?
- Have the general installation diagram and the attachment report (attachment diagram) been provided in accordance with your ordered **PALFINGER Tail Lifts** tail lift type?
- Is the vehicle suitable for mounting the **PALFINGER Tail Lifts** tail lift? Do the vehicle dimensions correspond to those of the **PALFINGER Tail Lifts** tail lift?
- Is the operating voltage of the vehicle battery appropriate for the rated voltage of the **PALFINGER Tail Lifts** tail lift?
- Is the capacity of the vehicle battery sufficient for the **PALFINGER Tail Lifts** tail lift? The following capacities are required:

Load bearing capacity	12 V	24 V
500 - 1000 kg	143 Ah	105 Ah
1500 - 3000 kg	180 Ah	180 Ah

- Are all required tools and auxiliary equipment available?
Are any other special tools required?
- Do cutouts have to be made for the lifting mechanism?
- Should a seal be installed in vehicles with a box body without rear doors? If yes, you must allow a space between the platform and the box body.
- Is the use of trailers planned? If yes, sufficient space for the trailer coupling must be available and the free movement of the drawbar must be ensured.
- Has allowance been made for the space required for the optional grab handle (25 mm finger room between platform and handle)?

When all these points have been checked off, you can start with the installation of your **PALFINGER Tail Lifts** tail lift. The installation consists of several steps, which are described in more detail on the following pages. They include:

- preparation of vehicle or vehicle chassis (see chapter 6 on page 19),
- installing the lifting mechanism (see chapter 7 on page 23),
- establishing electrical connections (see chapter 8 on page 36),
- installing and connecting the platform (see chapter 9 on page 41),
- adjusting and testing the platform (see chapter 10 on page 50).

6 Preparing vehicle

Before mounting the **PALFINGER Tail Lifts** tail lift on your vehicle, you must prepare the vehicle accordingly. The specific steps vary according to the intended purpose and the vehicle type.

Technical parameters

You can obtain the most important technical parameters from the general installation diagram and thus determine in advance the scope of work required to prepare the vehicle. These include:

- the installation height
- the required projection
- the position of the platform and lifting mechanism under the vehicle
- the fixing of installation aids
- the required space for the lifting mechanism for any offset rear lights
- the thickness of the vehicle's rear cross-member and any cutouts required in the lower tail chassis

To prepare the vehicle for installation of the **PALFINGER Tail Lifts** tail lift, the following steps must be completed:

- remove projecting parts of the vehicle (see chapter 6.1 on page 20),
- make any necessary cutouts for the lifting mechanism and reinforce these (see chapter 6.2 on page 21),
- reinforce the rear cross-member, if required (see chapter 6.3 on page 21).

Vehicles with box bodies

Additional steps may be necessary for vehicles with box bodies or flat beds (with or without gates) (see chapter 6.4 on page 22). These include:

- mounting the supplied connecting profile on the vehicle,
- preparing and mounting bridging profiles/spacers,
- mounting the optional sealing system.

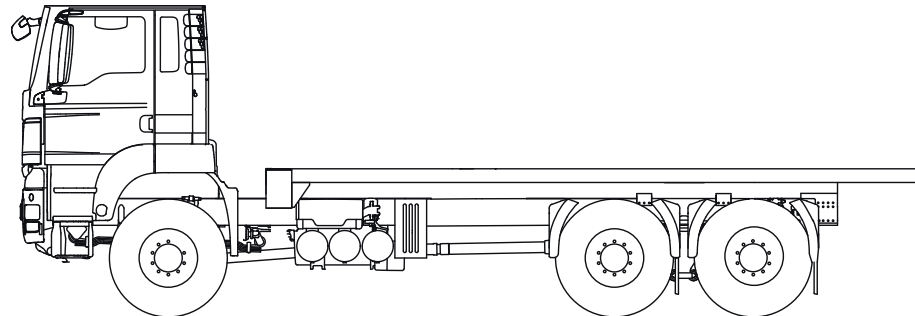
6.1 Removing projecting parts of the vehicle

ATTENTION

Damage and loss of components

If you do not safely store the removed components in a dry place, they may be damaged or lost.

- ▶ Remove the interfering components carefully from the vehicle.
- ▶ Store the removed components in a secure, dry place.



- ▶ Remove all interfering components from the vehicle. These may include:
 - rear lights,
 - reversing lights,
 - license plate,
 - spare wheel holder,
 - pallet carrier,
 - parts of the vehicle exhaust.
- ▶ Store the removed components in a secure, dry place.

Components that are not compatible with your **PALFINGER Tail Lifts** tail lift may not be reinstalled.

- ▶ Consult your vehicle maker to find alternative solutions for incompatible components.

6.2 Creating cutouts for the lifting mechanism (optional)

For most applications you will not need any special cutouts for the lifting mechanism. If this is necessary, however, you can obtain the dimensions for the cutouts from the general installation diagram or the attachment report (attachment diagram) from **PALFINGER Tail Lifts**.

- ▶ Transfer the dimensions or the lifting mechanism cutouts from the attachment diagram to the vehicle chassis.
- ▶ Create the cutouts according to the attachment mounting diagram and reinforce them.
- ▶ Seal the blank body parts with rust protection and repaint them. Observe the vehicle manufacturer's superstructure guidelines.

6.3 Reinforcing rear cross-member (optional)

Your truck's rear cross-member must be rated for your ordered type of **PALFINGER Tail Lifts** tail lift. Your vehicle's rear cross-member should be able to bear approximately twice the rated load of your **PALFINGER Tail Lifts** tail lift (e.g. with a 1000K tail lift around 2000 kg). If the rated load of the rear cross-member is insufficient for the ordered **PALFINGER Tail Lifts** tail lift, you may have to reinforce it.

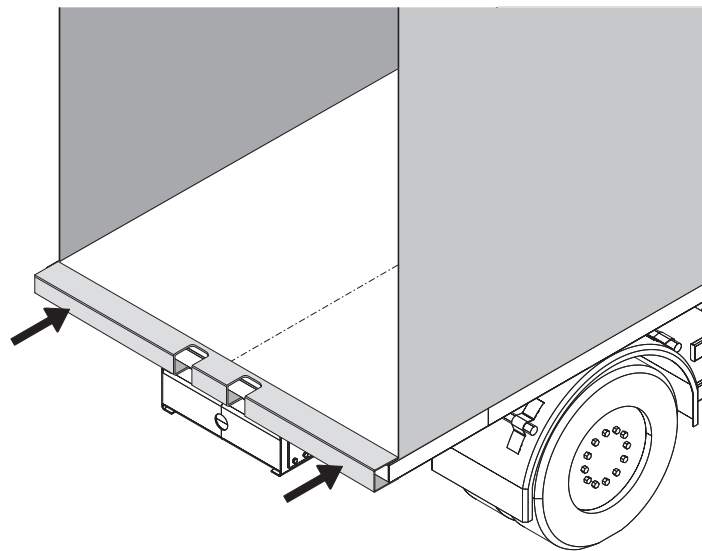
6.4 Preparing vehicles with box bodies

Mounting the sealing system

A sealing system can be ordered from **PALFINGER Tail Lifts** and pre-installed for vehicles with box bodies. The sealing system is mounted according to the special assembly instructions supplied.

Box bodies with doors

To avoid damage to box body doors, you must attach spacers and bridging profiles. You must then abut the platform to the superstructure end with the bridging profile when the doors are open.



- ▶ Prepare the spacers for the lifting mechanism area (if necessary).
- ▶ Fix the spacers to the door.
- ▶ Create a bridging profile (e.g. a square tube with rounded edges 60x40x3).
- ▶ Mount the bridging profile over the entire loading area width.

7 Installing lifting mechanism

There are two options for mounting the lifting mechanism:

- Installation with installation aids (see chapter 7.1 on page 23)
- Installation with mounted platform (see chapter 7.2 on page 32)

7.1 Installation with installation aids

To assist in the installation of the lifting mechanism of your **PALFINGER Tail Lifts** tail lift, you can on request obtain special installation aids. This installation aids support you in mounting the lifting mechanism. The following steps are required when installing with installation aids:

- position and fix the installation aids on the vehicle chassis (see chapter 7.1.1 on page 23)
- position lifting mechanism under the vehicle (see chapter 7.1.2 on page 24),
- bolt lifting mechanism to installation aids (see chapter 7.1.3 on page 25),
- position the stand tube (see chapter 7.1.4 on page 26),
- fix lifting mechanism with console plates to vehicle chassis (see chapter 7.1.5 on page 26),
- mount hydraulic unit (see chapter 7.1.6 on page 31),
- remove installation aids (see chapter 7.1.7 on page 31).

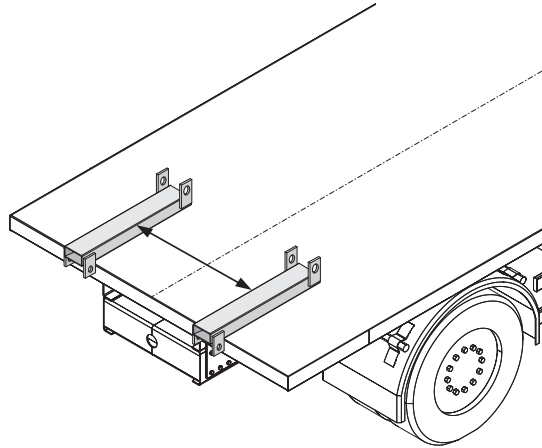
7.1.1 Positioning and fixing the installation aids on the vehicle chassis

CAUTION

Risk of falling equipment!

If you incorrectly position the installation aids or do not fix it correctly, the lifting mechanism may fall and cause personal injury or material damage.

► Make sure that the installation aids are correctly positioned and properly fixed.



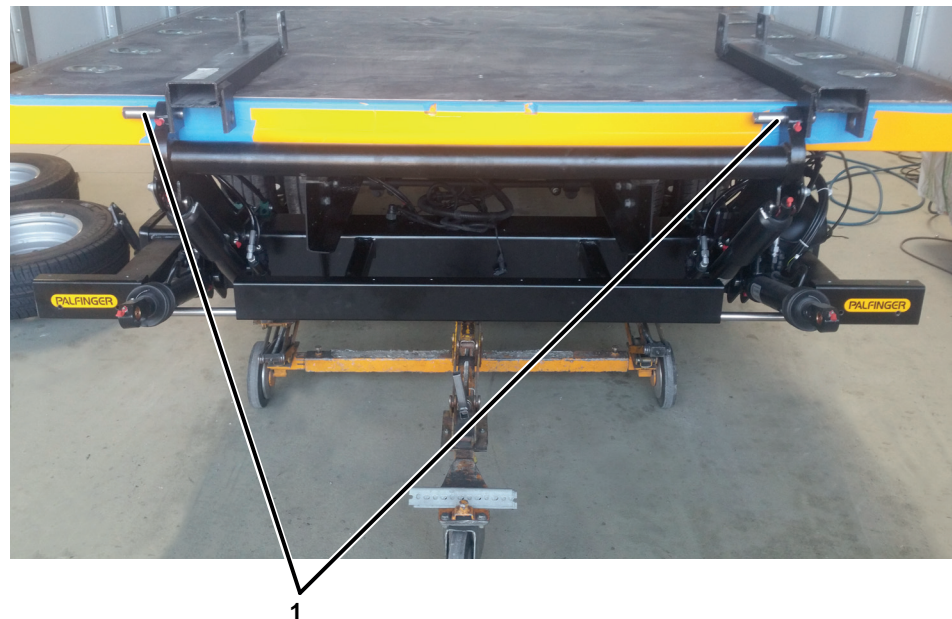
- ▶ Lay the installation aids on the loading area.
- ▶ Align the installation aids on the loading area. Refer to the dimensions in the general assembly diagram.
- ▶ Securely fix the installation aids to the vehicle chassis with, for example, screw clamps.

7.1.2 Positioning lifting mechanism under the vehicle



- ▶ Raise the lifting mechanism with suitable lifting equipment such as a forklift truck or trolley jacks, for example.
- ▶ Carefully position the lifting mechanism under the vehicle.
- ▶ Detach the cables and hoses and feed them through the openings provided in the vehicle chassis.
- ▶ Carefully raise the lifting mechanism and move it into the installation position.
- ▶ Maintain the installation position with the lifting equipment until the lifting mechanism is finally fixed to the vehicle chassis.

7.1.3 Bolting the lifting mechanism to the installation aid



- ▶ Make sure that the lifting mechanism is in its final installation position.
- ▶ It may be necessary, for example if a sealing system is present, to attach spacers to ensure correct spacing between the control rod and vehicle chassis.
- ▶ Secure the lifting mechanism with screw clamps to the vehicle chassis.
- ▶ Lay the cables and hoses under the vehicle chassis.
- ▶ Bolt the lifting mechanism to the installation aid (1) and check the alignment to the vehicle body. The control rod must lie flush on both sides of the rear cross-member.

7.1.4 Positioning the stand tube



- ▶ Adjust the stand tube height according to the general assembly diagram. Ensure the greatest possible ground clearance and the free movement of all components.
- ▶ Move the stand tube into the horizontal position so that the top edge is parallel to the vehicle body.
- ▶ Secure the stand tube with screw clamps.

7.1.5 Fixing the lifting mechanism to console plates on the vehicle chassis

Attachment of the lifting mechanism to the vehicle chassis depends on the type of console plates used. The following console plates can be ordered from **PALFINGER Tail Lifts**:

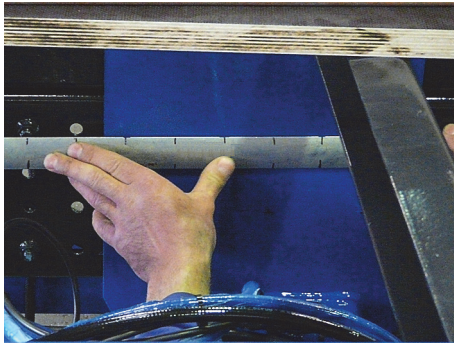
- welded consoles
- bolted consoles

The installation sequence differs according to the type of console plates used.

The welded consoles are attached in advance by **PALFINGER Tail Lifts** to the lifting mechanism. The customer notifies **PALFINGER Tail Lifts** of the required distances between the consoles and these cannot be subsequently changed. The lifting mechanism is attached with the console plates to the vehicle chassis.

The bolted consoles are first adjusted on the lifting mechanism to the chassis size and then fixed. Together with the lifting mechanism, they are then attached to the vehicle chassis. The long holes in the bolted consoles make transverse adjustments possible.

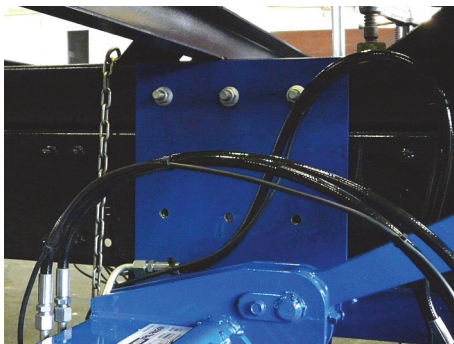
To fix the **lifting mechanism with welded consoles** to the vehicle chassis, proceed as follows:



- ▶ Mark the following holes on the console plate. Observe the general assembly diagram and vehicle manufacturer's box body mounting guidelines. Above all, note the number, position and diameter of drill holes.



- ▶ Drill the holes in the console plates. The hole pattern of the bearer can be used for this. If there is no hole pattern on the bearer, the bearer must be drilled through.



- ▶ Bolt the console plates to the vehicle chassis. In the process, note the tightening torques in the general assembly diagram and in the table on page 28.

In the event that you have to carry out welding work on the stand tube, please strictly observe the following safety instructions:

ATTENTION

Damage to the slide-in unit during welding work

If you do not pull out the slide-in unit before starting welding work on the stand tube, it may be damaged.

- ▶ Pull out the slide-in unit before starting welding work on the stand tube.
- ▶ Protect the slide-in unit from possible damage caused by welding.

Table 1: Tightening torques on the consoles

Type of tail lift	Bolts/consoles	Bolt type	Tightening torque
C 500 SD	4	M14x1.5	190 Nm
C 500 SPLD/SPRD			
C 750 SPL/SPR			
C 750 S			
C 500 LD			
C 750 L			
C 750 LX			
C 750 LG			
C 750 LD			
C 750 ML (PRO) - C 1000 ML (PRO)			
C 750 SPLD/SPRD	6	M14x1.5	190 Nm
C 1000 S			
C 1000 SPL/SPR			
C 1000 LD			
C 1000 L			
C 1500 L			
C 1500 ML PRO			
C 1500 S - C 2000 S	10	M14x1.5	190 Nm
C 1500 LX - C 2000 LX			
C 1500 SZ			
C 2000 LZ			
C 1500 SK - C 2000 SK			
C 2000 L - C 2500 L			
C 2000 LK			
C 2000 LX PTG			
C 2500 S	12	M14x1.5	190 Nm
C 2500 SK	10	M16x1.5	310 Nm
C 2500 SD	14	M14x1.5	190 Nm
C 3000 S			

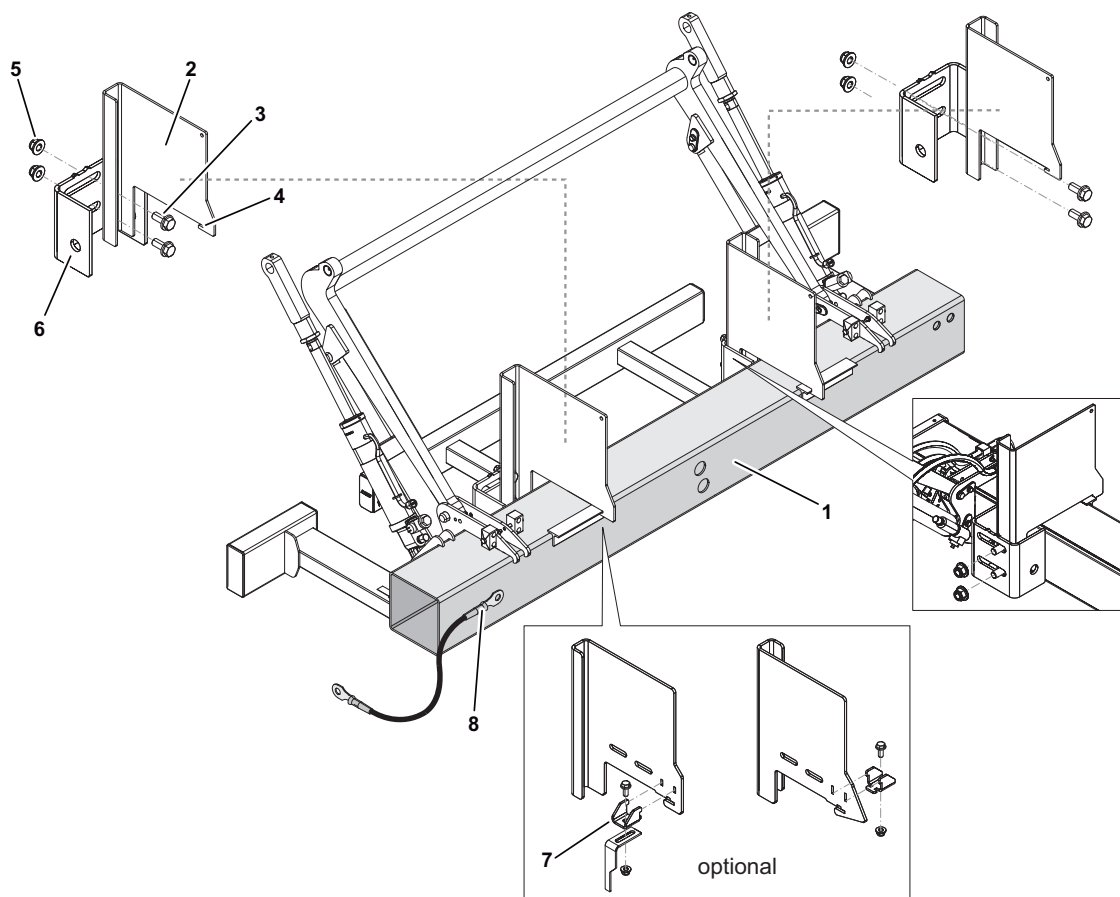
NOTE

Screws and nuts may only be used once. If these are loosened, use new screws and nuts to ensure 100% clamping performance.

To fix the **lifting mechanism with bolted consoles** to the vehicle chassis, proceed as follows:

NOTE

We recommend installation of the bolted consoles to the vehicle chassis before positioning of the lifting mechanism under the vehicle.



- | | |
|-----------------|---------------------------|
| 1 stand tube | 5 hex. nuts |
| 2 console plate | 6 U-section |
| 3 Bolts | 7 locking clamps (option) |
| 4 hooks | 8 ground cable (option) |

- **Optional:** Connect the locking clamps (7) to the console plate (2).
- Thread the console plates (2) with the bolts (3) and the hook (4) into the mountings on the stand tube (1).
- Turn the hex. nuts (5) on the bolts (3) and thus fix the console plate (2) and the U-section (6).
- Align the two console plates corresponding to the frame width and pretighten the hex. nuts.

- ▶ Mount the lifting mechanism as described in section “Installing lifting mechanism” from page 23.
- ▶ Then precisely align the console plates (2) with respect to height and width to the chassis.
- ▶ Fix the console plates to the vehicle chassis and tighten the hex. nuts (5).
- ▶ **Optional:** Screw the locking clamps (7) by means of the hex. screw and nut to the stand tube (1).
- ▶ Note the following tightening torques.

Bolts	Tightening torque
Bolt M20x1.5 - St10.9	400 Nm
Bolt M14x1.5 - St10.9	190 Nm
Bolt M10 - St8.8	50 Nm

The bolts must be regularly retightened regularly:

- after 3 weeks in operation
- after 3 months in operation
- check and if necessary retighten half-yearly

If the battery cable is not directly connected to the battery and the ground runs over the vehicle chassis, it may be necessary to fabricate a ground cable from the delivered cable lugs and protective caps.

NOTE

Before connecting the ground cable, find out from the vehicle maker whether this is possible.

- ▶ Cut off the required length of cable from the supplied battery cable.
- ▶ Keep the ground cable (8) as short as possible and attach it to the ground screw provided on the stand tube.
- ▶ Before lifting the platform, make sure that the solenoid valves on the lift cylinder can move freely at the U-section (6) of the bolted console. Otherwise you must turn the coil on the solenoid valve through 90°.

7.1.6 Installing the hydraulic unit (option)

The installation of your hydraulic unit depends on the selected type. Three types are available:

- Slide-in unit
- Turning unit
- Box unit
- Universal unit

The hydraulic unit is normally premounted by **PALFINGER Tail Lifts**. On request, you can also obtain a box unit with long cables and hoses. You can then mount this box unit at any position under the vehicle. If the cables and hoses are too long, you must bundle them and fix them under the vehicle.

7.1.7 Removing the installation aids

ATTENTION

Risk of damage to components!

As there is still too little oil in the lift cylinders, the control rods can swing out in an uncontrolled fashion, thus damaging the lifting mechanism.

- ▶ Carefully fold down the control rods.



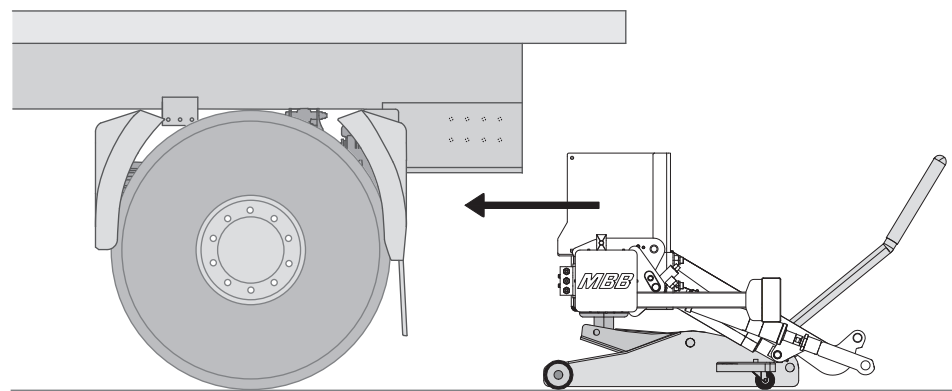
- ▶ Remove the pins between the control rods and the installation aids and carefully fold the control rods down.
- ▶ Release the screw clamps with which the installation aids are fixed to the vehicle chassis.
- ▶ Remove the installation aids from the vehicle chassis.

7.2 Installation with attached platform

The following steps are required when installing with premounted platform:

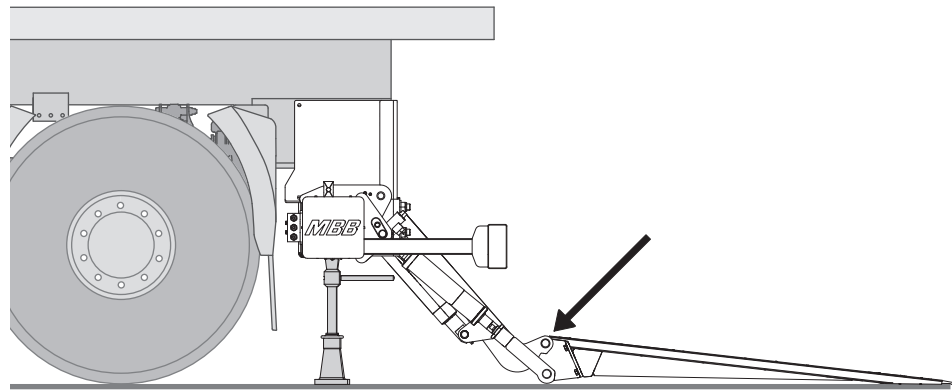
- position lifting mechanism under the vehicle (see chapter 7.2.1 on page 32),
- mount the platform on the lifting mechanism (see chapter 7.2.2 on page 33),
- mount auxiliary device (see chapter 7.2.3 to page 33),
- position and fix platform (see chapter 7.2.4 on page 34),
- install lifting mechanism (see chapter 7.2.5 on page 35),
- remove auxiliary device (see chapter 7.2.6 on page 35).

7.2.1 Positioning lifting mechanism under the vehicle



- Raise the lifting mechanism with suitable lifting equipment such as a trolley jack, for example.
- Carefully position the lifting mechanism under the vehicle.

7.2.2 Mounting the platform on the lifting mechanism



- ▶ Mount the platform on the lifting mechanism.
- ▶ Bolt the platform to the control rod without the tilt cylinders. Use the spacer discs supplied to align the platform with the body.

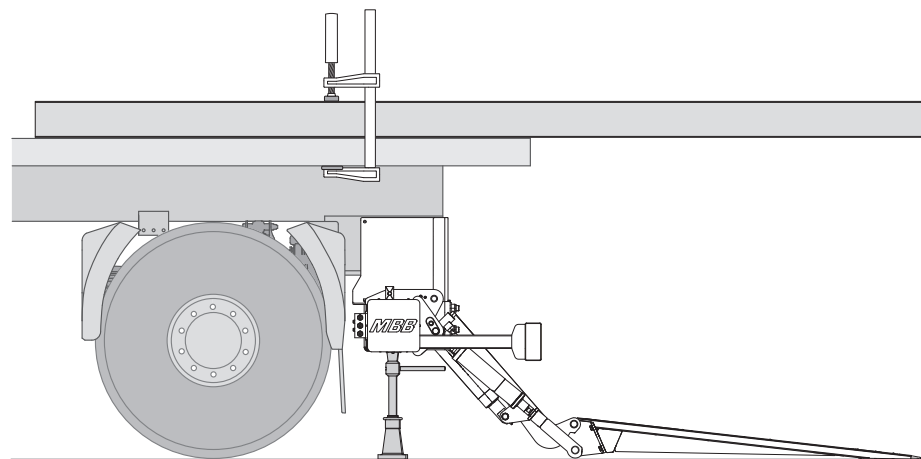
7.2.3 Mounting auxiliary device

CAUTION

Risk of falling equipment!

If you incorrectly position the auxiliary device or do not fix it correctly, the lifting mechanism with the platform may fall and cause personal injury or material damage.

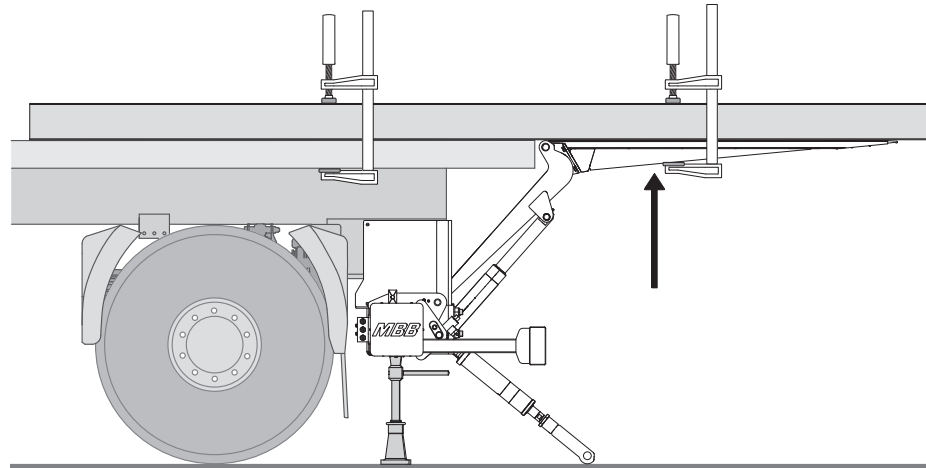
- ▶ Make sure that the auxiliary device has a sufficient load bearing capacity to bear the lifting mechanism with platform.
- ▶ Make sure that the auxiliary device is correctly positioned and properly fixed.



- ▶ Place two straight steel bearers of sufficient length on the load area between the control rod arms and vehicle body wall.

- ▶ Align the auxiliary device to the load area and fix it securely to the vehicle chassis with, for example, screw clamps.
- ▶ Ensure that the auxiliary device at least correspondingly projects above the platform height at the back.

7.2.4 Positioning and fixing the platform



- ▶ Carefully raise the platform under the auxiliary device and align it with the body.
- ▶ Make sure that the control rod heads rest up against the rear wall apron. Observe the relevant assembly diagram.
- ▶ Fix the platform securely to the auxiliary device. For this purpose, use appropriately rated screw clamps and additionally secure the platform against falling with trestles, for example.
- ▶ Detach the cables and hoses and feed them through the openings provided in the vehicle chassis.
- ▶ Carefully raise the lifting mechanism and move it into the installation position.
- ▶ Maintain the installation position with the lifting equipment until the lifting mechanism is finally fixed to the vehicle chassis.

7.2.5 Installing lifting mechanism

- ▶ Proceed with the installation of the lifting mechanism from step “Positioning the stand tube” on page 26.
- ▶ Fix the lifting mechanism according to the type of console plates used (see chapter 7.1.5 on page 26).
- ▶ For this purpose, use the adjustment gauge indicated on the installation diagram.
- ▶ Bolt the tilt cylinders to the platform (see chapter 9.3 on page 44),

7.2.6 Removing auxiliary device

- ▶ Release the screw clamps fixing the auxiliary device to the vehicle chassis.
- ▶ Remove the auxiliary device from the vehicle chassis.

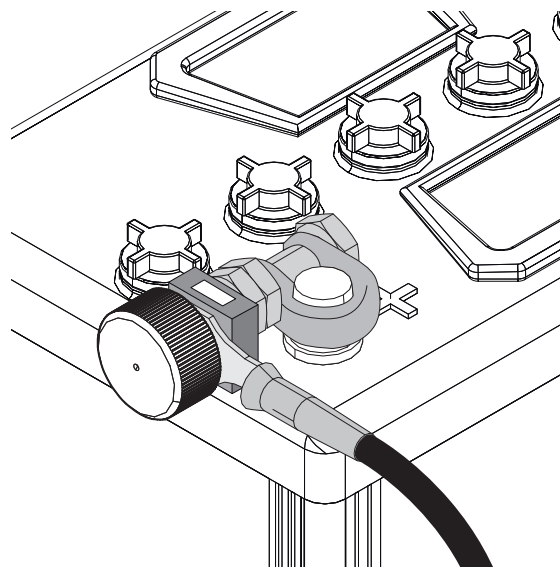
8 Establishing electrical connections

To electrically connect your tail lift, use the supplied **PALFINGER Tail Lifts** electrical circuit diagram and the vehicle maker's attachment guidelines. You will find the respective **PALFINGER Tail Lifts** electrical circuit diagram in the electrical unit on the circuit board.

The following steps are required:

- establish connection to vehicle battery (see chapter 8.1 on page 36),
- install and connect optional control unit (see chapter 8.2 on page 38),
- mount control panel holder (see chapter 8.3 on page 38),
- connect optional hand cable switch (see chapter 8.4 on page 39),
- connect optional remote control (see chapter 8.4 on page 39).

8.1 Establishing connection to vehicle battery



- Lay the plus battery cable to the battery. Shorten as required.
- Attach the cable lug to the battery cable.
- Attach the main fuse with the cable lug and connect the battery cable to the battery plus terminal.

Optional:

- ▶ Run the ground cable to the battery. Shorten as required.
- ▶ Crimp the cable lug and mount it on the battery's minus terminal.

With vehicles with preinstalled ETMA interface

- ▶ Plug the plus and minus cables into the mating plugs.

NOTE

With hazardous goods vehicles, the ground cable must be connected to the battery or in accordance with the respective vehicle manufacturer's guidelines for mounting attachments.

NOTE

In order to disconnect the tail lift from the power supply in the event of a fault, we recommend installing a battery disconnecter.

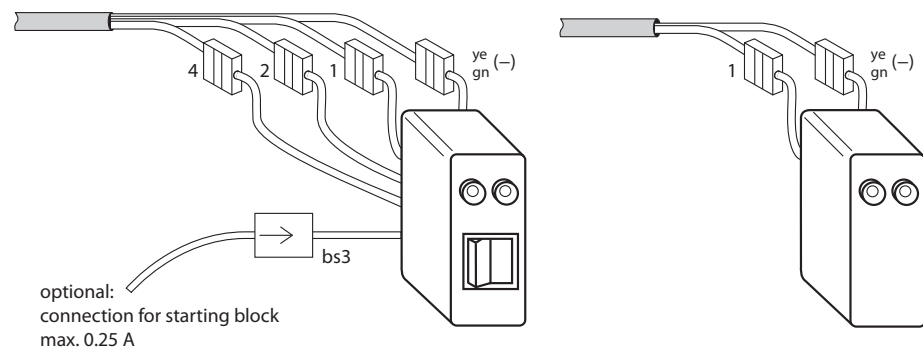
8.2 Installing and connecting the control unit

The optional control unit must be mounted in a suitable location in the driver's cab.

If a control unit is already present in the vehicle, you must connect your **PALFINGER Tail Lifts** tail lift according to a special circuit diagram, which you can obtain from **PALFINGER Tail Lifts**.

NOTE

Connection of the control device must not take place until the electrical connection of the plus and minus cable has taken place.



- ▶ Run the cable for the control unit to the driver's cab.
- ▶ Select a suitable location on the dashboard in the driver's cab.
- ▶ Establish an electrical connection as per the **PALFINGER Tail Lifts** circuit diagram.
- ▶ Mount the control unit on the dashboard.

8.3 Mounting the control panel holder



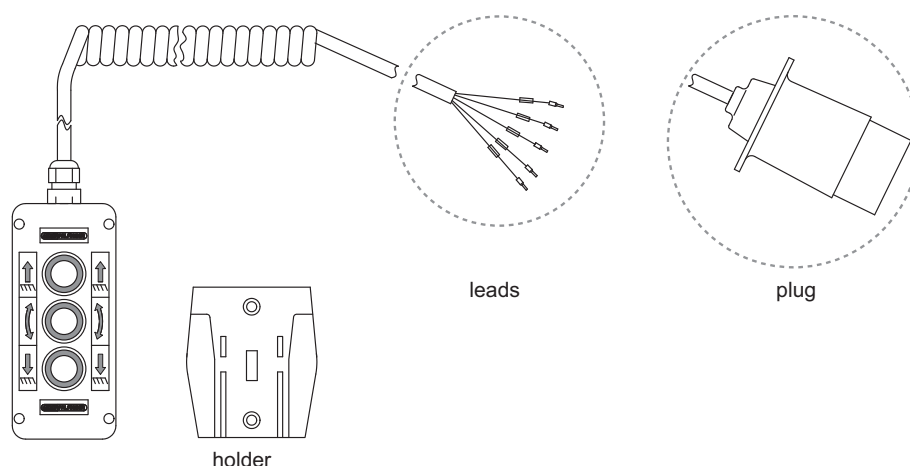
- ▶ Fix the control panel holder with screws or weld it in position as per the **PALFINGER Tail Lifts** assembly diagram.

8.4 Connecting the manual cable switch/remote control (optional)

A manual cable switch or a remote control are optionally available with your **PALFINGER Tail Lifts** tail lift.

NOTE

When installing a manual cable switch, you must attach the cable with socket under the vehicle loading area so that the cable can be connected to the manual cable switch.



Lead	Pin	Leads manual cable switch	
		with 3 buttons	with 2 buttons
1	4	white	-
2	5	green	-
3	6	black	yellow
4	3	yellow	red
ye/gn	2	red	green/black

Table: 2 Socket connection

- ▶ Select a suitable place for mounting the socket under the vehicle loading bay. A fixing option is provided on most control panel holders.
- ▶ Mount the socket.
- ▶ Connect the cable from the manual cable switch in the terminal box in accordance with the **PALFINGER Tail Lifts** circuit diagram.
- ▶ Find a suitable and secure storage location for the manual cable switch. Operation of the manual cable switch only permissible from the marked position on the platform.

NOTE

If the manual cable switch is on the attachment, this is not supplied with a socket but is connected via a junction box with the wire from the circuit board. The manual cable switch is then fixed and cannot be unplugged. The required circuit diagram is available on request from **PALFINGER Tail Lifts**.

Wireless remote control	The receiver for a wireless remote control is prewired and only has to be clipped onto to slot J31 and J2 on the circuit board and connected to ground. You will then have to attach the receiver to the stand tube. The receiver and the wireless remote control are preadjusted so that they are immediately operational. A detailed description is supplied with the wireless remote control.
--------------------------------	--

9 Installing and connecting the platform

If you have assembled your **PALFINGER Tail Lifts** tail lift with pre-mounted platform (see chapter 7.2 on page 32), you can skip the first three steps in the platform assembly instructions and begin with step “Adjusting the tilt cylinder” on page 47.

The following steps are required:

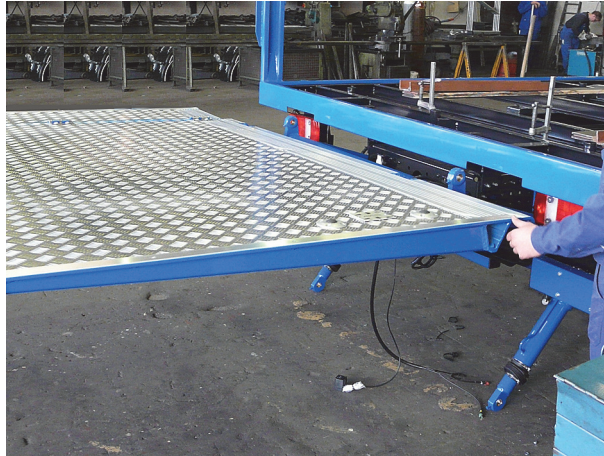
- bring up the platform with the lifting equipment and position it (see chapter 9.1 on page 41)
- bolt the platform to the control rod (see chapter 9.2 on page 42)
- Bolting the platform to the first tilt cylinder (see chapter 9.3 on page 44),
- adjust the tilt cylinder (see chapter 9.4 on page 47),
- bolt the platform to the second tilt cylinder (see chapter 9.5 on page 48)
- Connecting plug for foot-operated switch and Warnfix (see chapter 9.6 on page 48),
- install tilt sensor (see chapter 9.7 on page 49).

9.1 Moving up and positioning platform

This step is only required if you have installed your **PALFINGER Tail Lifts** tail lift with the supplied installation aids (see chapter 7.1 on page 23).



- Raise the platform with a suitable lifting equipment, e.g. a forklift truck and bring the platform up to the truck tailgate.



- ▶ Carefully raise the platform and move it into the installation position at the truck tailgate.
- ▶ Maintain the installation position with the lifting equipment until the platform is bolted to control rod and tilt cylinders.

9.2 Bolting the platform to the control rod

- ▶ Make sure that the platform is in its final installation position.
- ▶ Bolt the platform to the control rod. Use the spacer discs supplied to align the platform centrally with the body.

NOTE

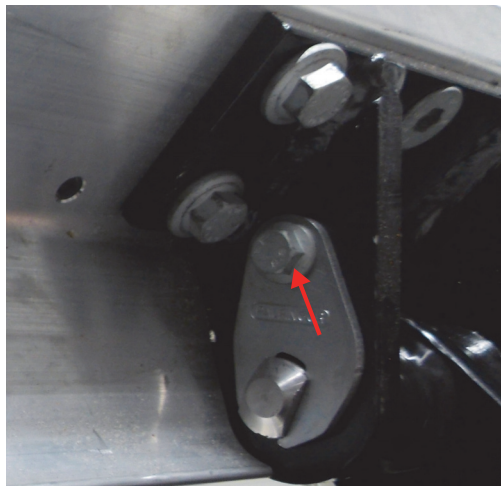
On a type C 750 S tail lift with a 550 control rod, you may only move the platform by one disc from the centre.



- ▶ Push the bolt through completely.



- ▶ Put the lug on the bolt. Use a hammer to knock in the lug as far as it will go. Turn the lug to the screw-on position.
- ▶ Screw on the lug with the M12 screw.
- ▶ Observe the torque of 75 Nm.

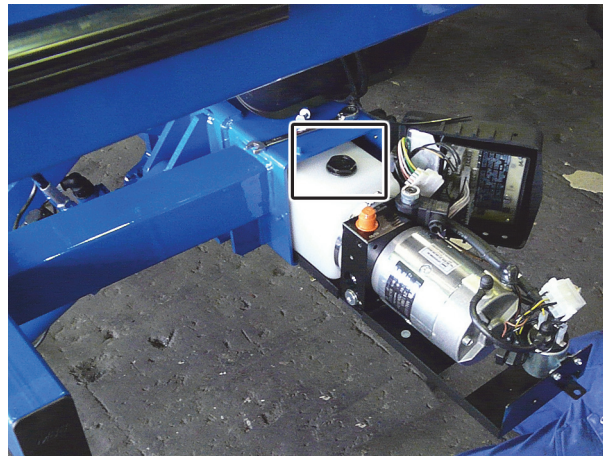


9.3 Bolting the platform to the first tilt cylinder

Depending on your tail lift model, you will need to bolt one or two tilt cylinders to the platform. If your tail lift is equipped with two tilt cylinders, you should initially only bolt one tilt cylinder to the platform.

Inserting the air filter (option)

Depending on the hydraulic unit manufacturer, you will have to remove the plug screw of the oil tank and replace it with an air filter, before you can bolt the platform to the first tilt cylinder.



A slide-in unit is shown in the image. The air filter is inserted in a similar way for turning, box and universal units.

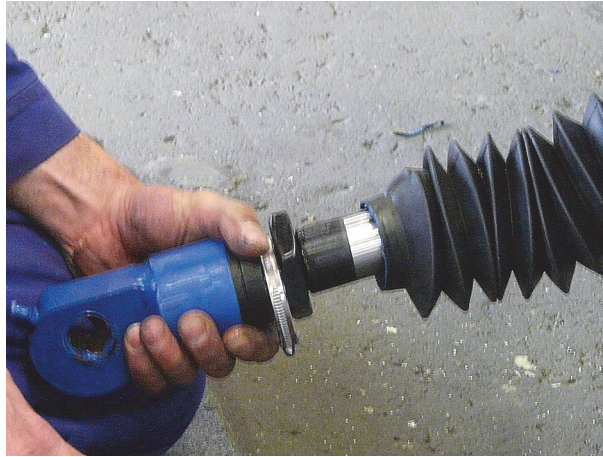
- ▶ Open the sealing cap on the hydraulic unit and carefully pull the hydraulic unit out.
- ▶ Remove the oil tank screw plug.



- ▶ Insert the enclosed air filters.

- ▶ Slide the hydraulic unit back in, close the sealing cap and secure this with the clip.
- ▶ Then check whether the hydraulic unit is correctly connected. Refer to the enclosed hydraulic circuit plan.

**Bolting the platform
to the tilt cylinder**

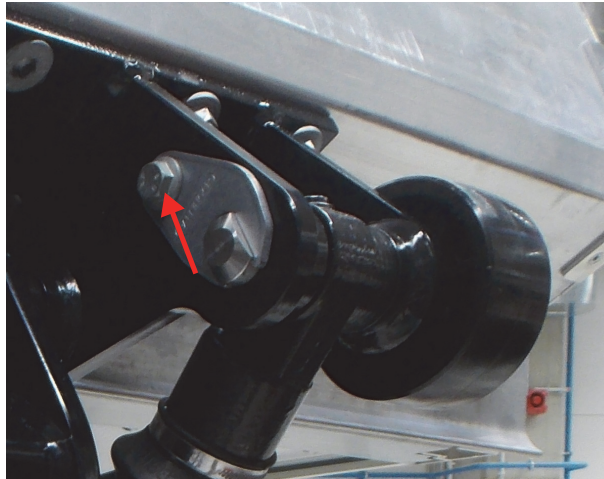


- ▶ Detach the bellows hose clamp and slide the bellows down.
- ▶ Turn the rod end of the tilt cylinder on the piston rod as far as it will go (clockwise).
- ▶ Adjust the tilt cylinder length so that it possible to easily bolt the tilt cylinder to the platform.

NOTE

To do this actuate the rotary switch for "Open" or "Close", at the same time holding the tilt sensor b15 or b16 with the cable pointing downwards (not necessary with "Basic" controller). Hold the tilt sensor b15s with the cable outlet to the right and the snap-in bracket to the front.

- ▶ Bolt the tilt cylinder to the platform. Use the spacer discs supplied to align the cylinder with the control rod.
- ▶ Push the bolt through completely.
- ▶ Put the lug on the bolt. Use a hammer to knock in the lug as far as it will go. Turn the lug to the screw-on position.
- ▶ Screw on the lug with the M12 screw.
- ▶ Observe the torque of 75 Nm.



- ▶ Mount the floor roller and secure the pin with a snap ring.

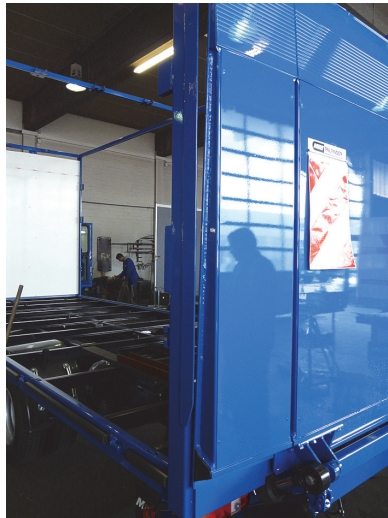


- ▶ Move the lifting mechanism via the lift cylinder to the upper stop.
- ▶ Remove the lifting equipment.

9.4 Adjusting the tilt cylinder

NOTE

At the desired end position of the platform, the tilt cylinder must be extended to the stop.



- ▶ Close the platform to the extent possible. The tilt cylinder is extended to the stop.
- ▶ Release the tilt cylinder via the "Open" rotary switch.
- ▶ Move the platform to the desired end position. To do this, turn the piston rod with a wrench.
- ▶ Repeat the adjustment process if required, until the platform has reached the desired position.



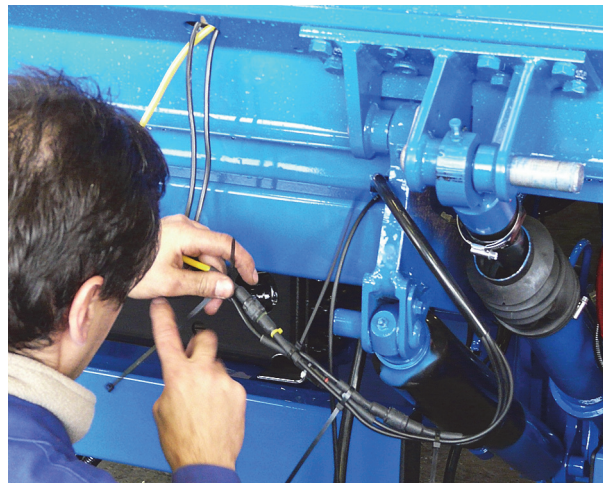
- ▶ Release the tilt cylinder by opening the platform.
- ▶ Tighten the locking nut on the piston rod as per the **PALFINGER Tail Lifts** assembly diagram.
- ▶ Pull the bellows back over the piston rod and secure it with the clip.

9.5 Bolting the platform to the second tilt cylinder (apart from the types DUO and 1000 E)

If you have bolted the platform to the first tilt cylinder, you can now bolt it to the second tilt cylinder. The second tilt cylinder is installed as described in chapter 9.3 on page 44.

9.6 Connecting plug for foot-operated switch and Warnfix

Connecting the plug for foot switch and Warnfix is necessary for tilt sensors b15 and b16.



- ▶ Detach the strain relief.
- ▶ Pull the cables for the foot-operated switch and the Warnfix from the platform.
- ▶ Connect the plugs with the plugs that come from the control rod. Make sure that colour-coding of the plugs match.
- ▶ Stow the connected cables again in the tailgate.
- ▶ Reconnect the strain relief.
- ▶ Make sure that the attached cables are carefully laid and securely fastened. Make sure that bending lengths are sufficient.

9.7 Installing tilt sensors



A tilt sensor b15 is shown in the image. The tilt sensor b16 is also mounted with the cable downwards.

Proceed as follows for b15 and b16:

- ▶ Mount the tilt sensors as shown on the right of the platform.
- ▶ Feed the cables through the openings. Bundle up cables that are too long and secure these with cable binders.
- ▶ Connect the cables and pull them back to the right length.
- ▶ Fix the sensor to the platform.
- ▶ Observe the torque of 5 Nm.
- ▶ Lay a loop for strain release.
- ▶ Secure the cables with cable binders.

NOTE
With a b15s only the tilt sensor has to be plugged into the mating connector on the platform.

10 Adjusting and testing installed tail lift

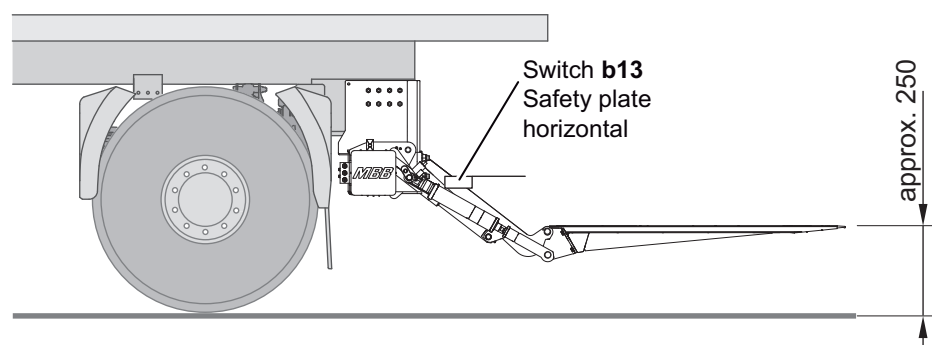
When you have installed your **PALFINGER Tail Lifts** tail lift, you must then adjust it and test that it is functioning properly. This entails the following jobs:

- adjust the tilt switch **b13** (see chapter 10.1 on page 50)
- air bleeding hydraulic cylinders (see chapter 10.2 on page 51)
- checking horizontal position on ground (see chapter 10.3 on page 51)
- performing oil level check (see chapter 10.4 on page 52),
- checking all screw connections (see chapter 10.5 on page 53),
- attaching warning strips and type plate (see chapter 10.6 on page 54)
- performing acceptance test as per test book (see chapter 10.8 on page 56).

10.1 Set tilt switch b13

NOTE

When the tilt sensor **b15** is present on the lift arm of your tail lift, this adjustment is not required.



- ▶ Move the platform to the horizontal position as shown above, approx. 250 mm above the floor.
- ▶ Release the screw on tilt switch **b13** on the right torsion arm.
- ▶ Adjust tilt switch **b13** so that it is horizontal.
- ▶ Retighten the screw on tilt switch **b13**.
- ▶ Observe the torque of 9 Nm.
- ▶ Fold back the safety plate.

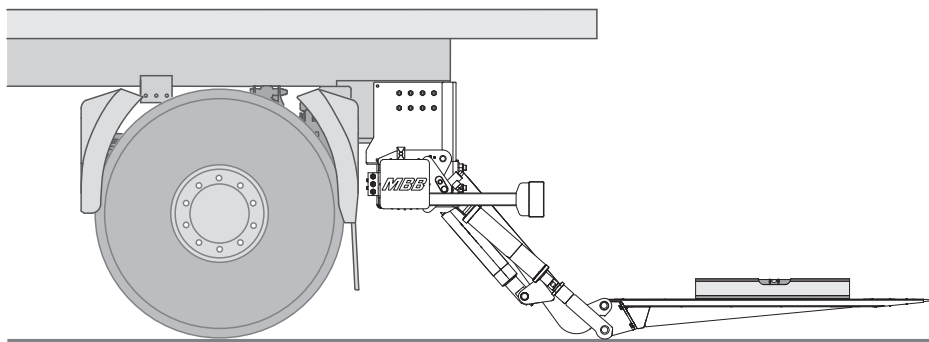
10.2 Air bleeding the hydraulic cylinders

- ▶ Raise and lower the platform several times.
- ▶ Open and close the platform several times.

10.3 Checking horizontal position on ground

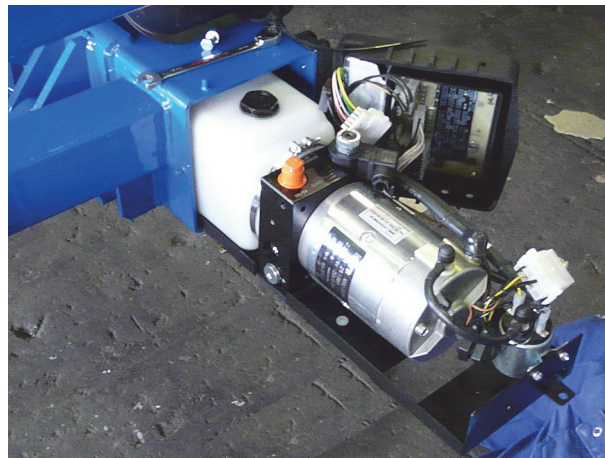
NOTE

This test only has to be performed if tilt switch **b16** is provided.



- ▶ Open and lower the platform until it sets down on the ground.
- ▶ Check that the platform rests horizontally on the ground.
- ▶ If the platform does not lie level, release the screw on tilt switch **b16**.
- ▶ Adjust tilt switch **b16** so that the platform rests level on the ground.
- ▶ Retighten the screw on tilt switch **b16**.
- ▶ Observe the torque of 9 Nm.

10.4 Performing an oil level check



A slide-in unit is shown in the image. The oil level check is performed in a similar way for turning, box and universal units.

Slide-in unit: To check the oil level:

- ▶ Lower the tail lift so that it rests on the ground.
- ▶ If necessary, retract all support feet.
- ▶ Open the right cover of the stand tube.
- ▶ Loosen the fixing screw of the hydraulic unit on the stand tube.
- ▶ Pull out the hydraulic unit until the control mark on the oil tank is visible.
- ▶ Check the display on the oil tank or dipstick to see if the display is within the prescribed marked range.
- ▶ If necessary, fill the oil level up to the marked area.
- ▶ Slide the hydraulic unit back into the stand tube and fix it with the fixing screw.
- ▶ Close the right cover of the stand tube.

Box, universal or turning unit: To check the oil level:

- ▶ Lower the tail lift so that it rests on the ground.
- ▶ If necessary, retract all support feet.
- ▶ Remove the cover of the unit.
- ▶ Check the display on the oil tank or dipstick to see if the display is within the prescribed marked range.
- ▶ If necessary, fill the oil level up to the marked area.
- ▶ Refit the cover of the unit.

10.5 Checking screw connections

- ▶ Study the **PALFINGER Tail Lifts** assembly diagram.
- ▶ Obtain the required tightening torques for the screw connections from the **PALFINGER Tail Lifts** assembly drawing.
- ▶ Make sure that all screw connections are secure.

10.6 Attaching warning strips and type plate

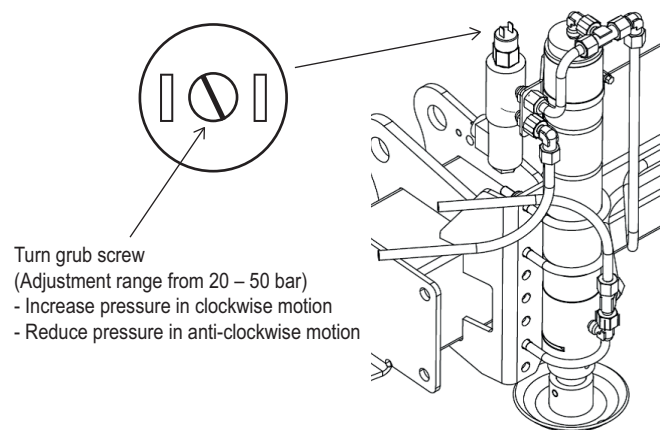
The scope of delivery of all **PALFINGER Tail Lifts** tail lifts includes two warning strips. The warning strips are mounted according to the enclosed "Assembly instructions for warning strips" (drawing no. 92-597.99-00.00-00).

- ▶ Mount the warning strips according to the enclosed assembly instructions on the **PALFINGER Tail Lifts** tail lift.
- ▶ Clean and degrease the surface for the type plate at the bottom right of the platform.
- ▶ Glue the supplied type plate to the platform.



- ▶ Glue the test plaque on a prominent place.

10.7 Adjusting the optional pressure switch of the hydraulic support



If the hydraulic support raises the vehicle too high or the props do not reach the ground, the pressure switch of the support can be adjusted.

The grub screw on the pressure switch must be turned for this purpose.

- ▶ To decrease the contact pressure of the props, turn the grub screw anti-clockwise one rotation.
- ▶ To increase the contact pressure of the props, turn the grub screw clockwise one rotation.
- ▶ After adjusting the contact pressure, check the adjustment by lowering the props. If the desired shut-off of the support is not provided, repeat the adjustment.

10.8 Performing acceptance test as per test book

- ▶ Perform initial commissioning in accordance with the test book.
- ▶ Enter the required details in the test book.
 - Company
 - Code
 - Installation company
 - Details of signatory
- ▶ It is essential that you enter the details on the operator and vehicle on page 3 as well as the form "Confirmation by the installation firm" on page 11 of the test book.

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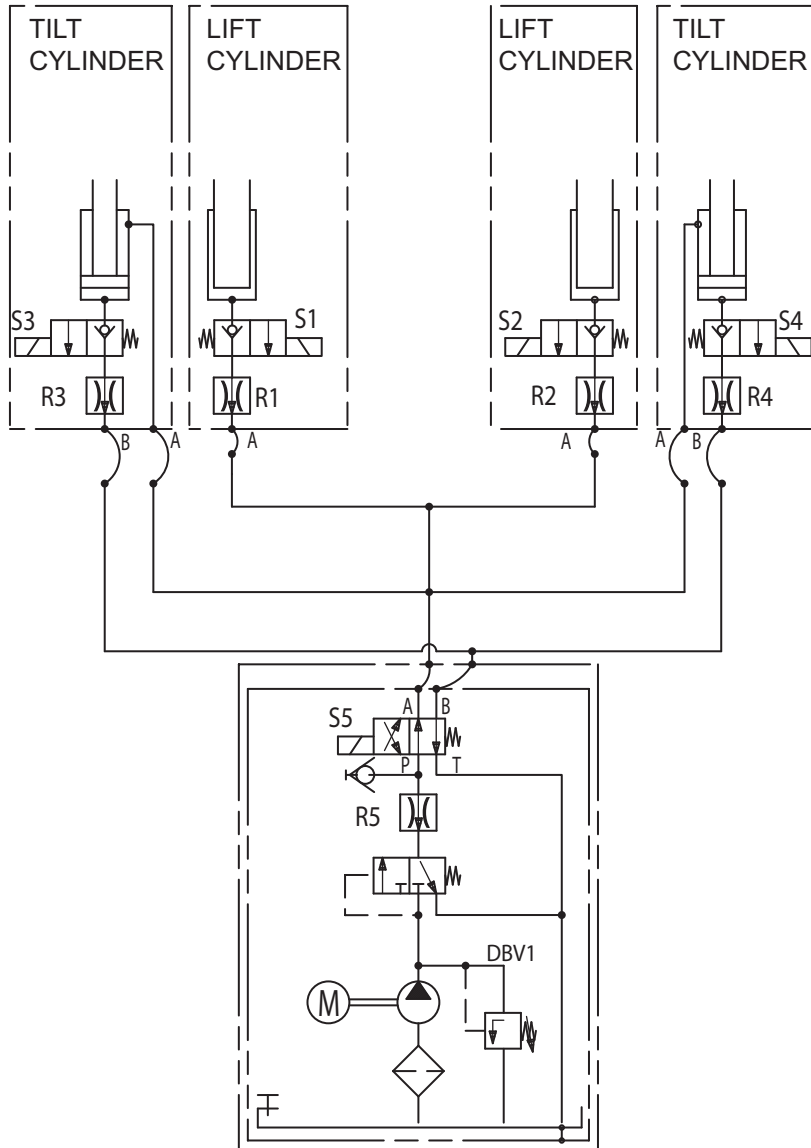
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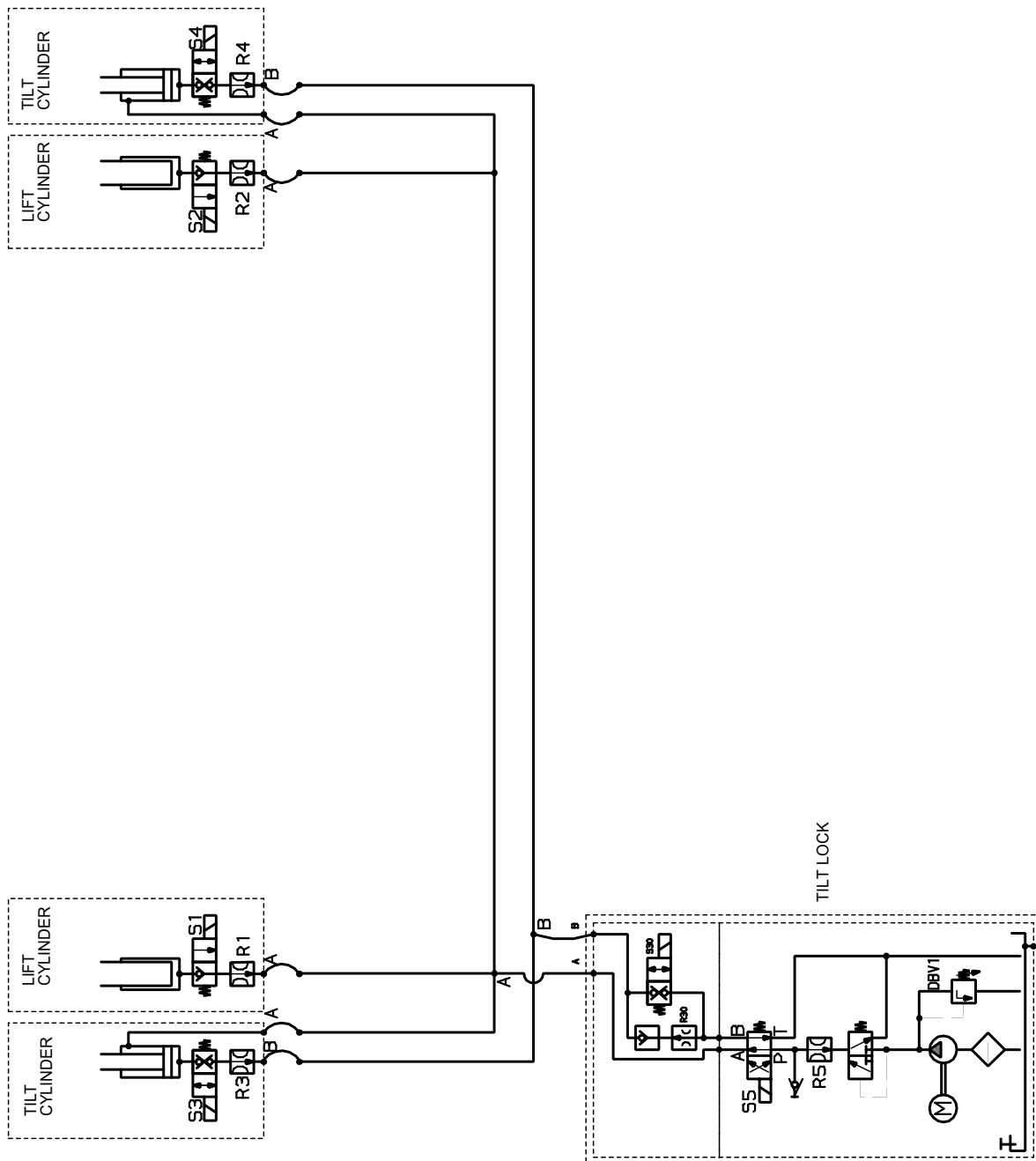
12 Hydraulic circuit diagrams

12.1 Standard tail lift with four cylinders

96-560.98-00.00-00

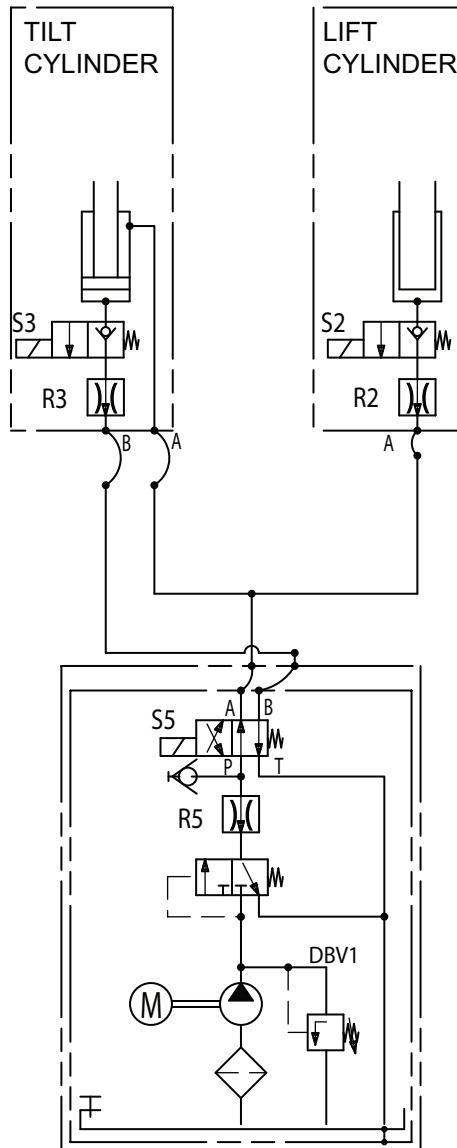


12.2 Standard Tail Lift With Soft Levelling



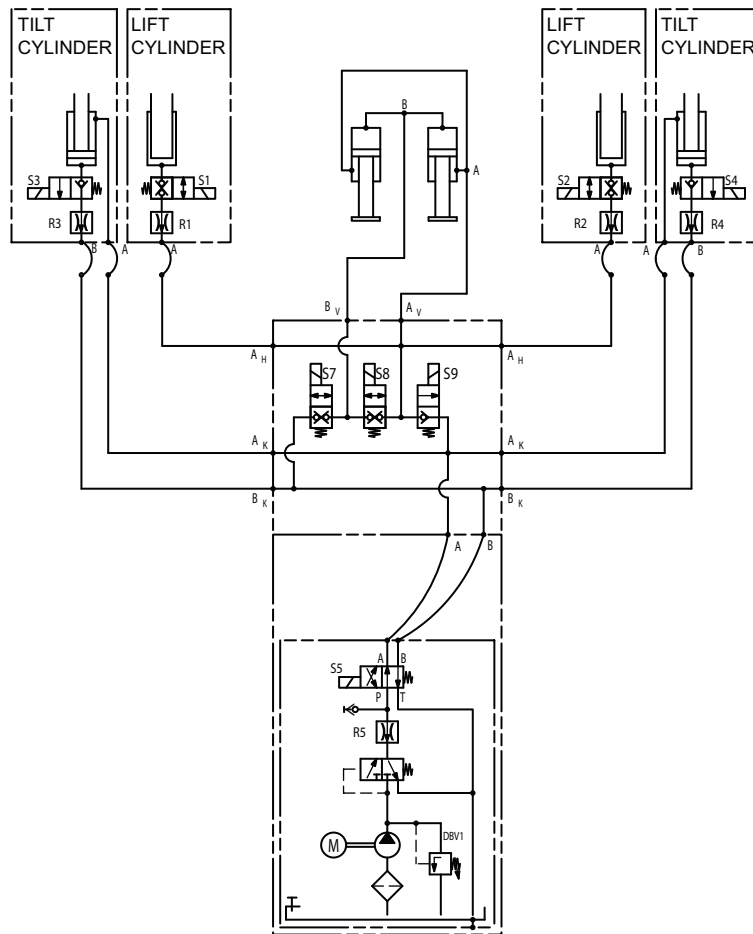
12.3 Standard tail lift with two cylinders

97-510.98-00.00-00

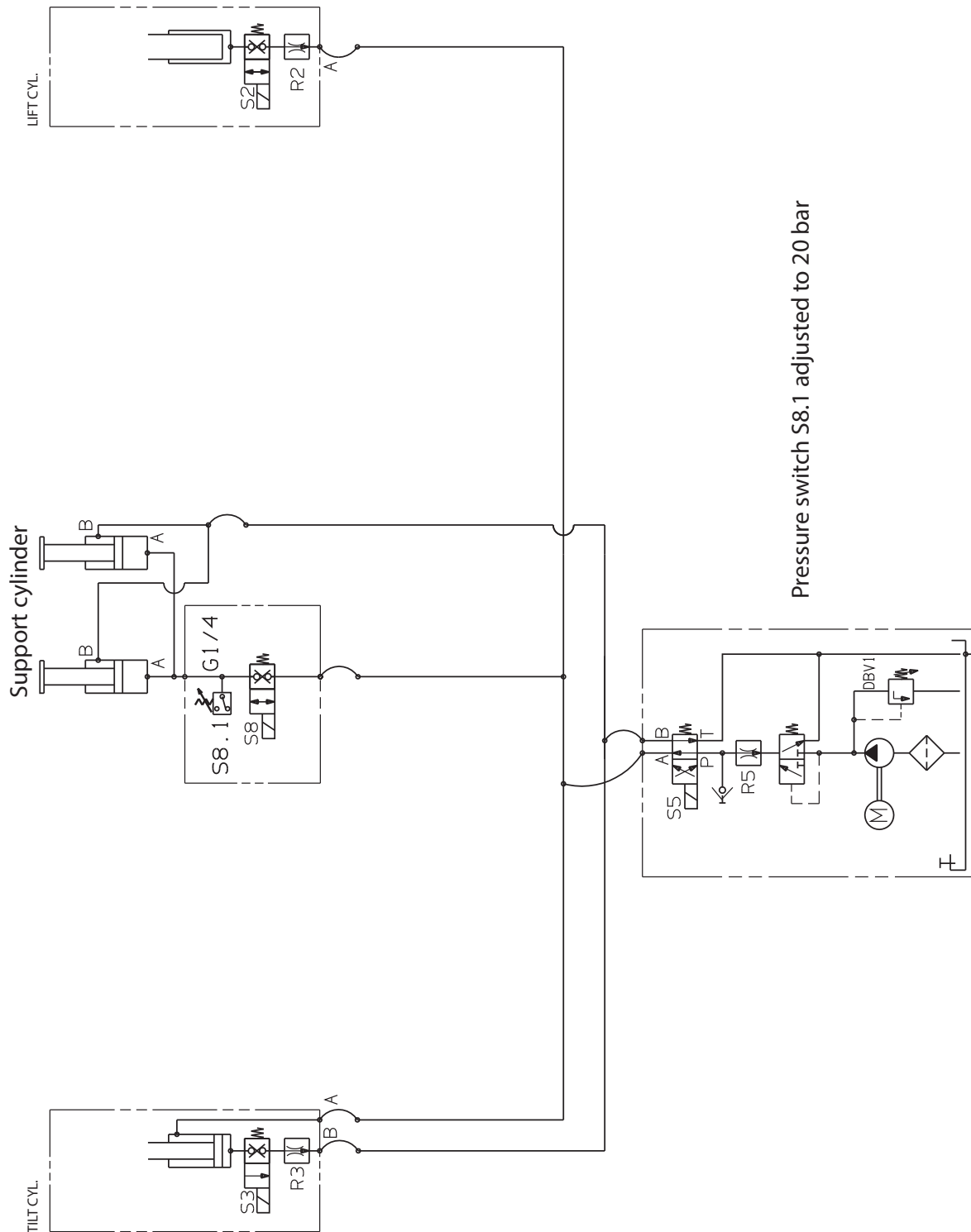


12.4 Standard tail lift with hydraulic support

96-524.98-01.00-00

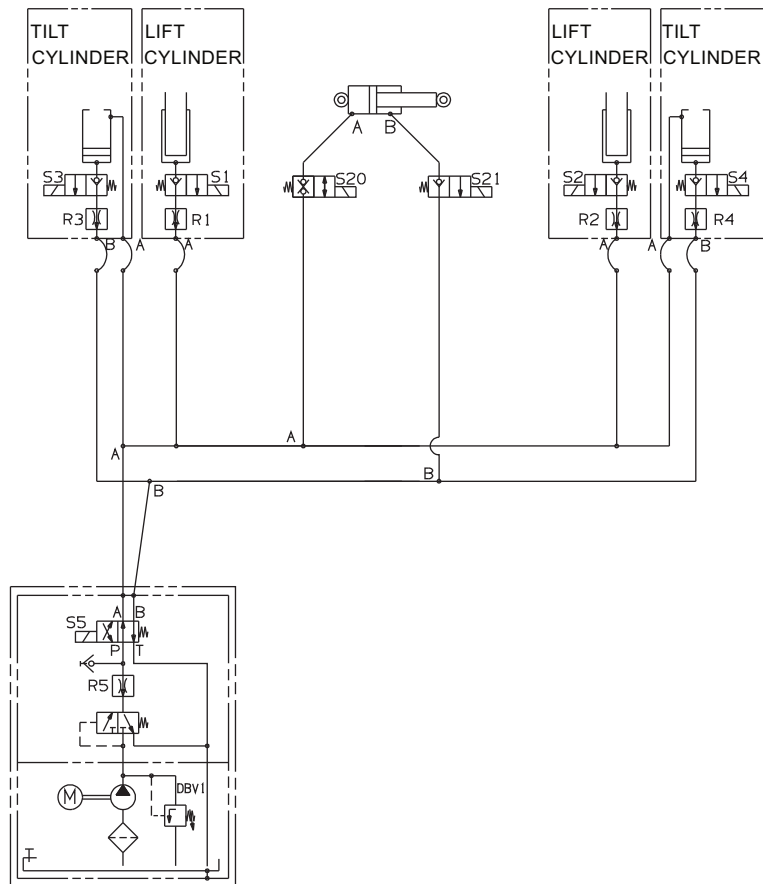


12.5 Tail lifts with hydraulic support MBB C 750 L – C 1000 L



12.6 Standard tail lift with hydraulic under-ride protection

99-514.98-01.00-00/3



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